

Ship July 15

Work Order ID 71622

Thursday, July 07, 2011 9:22:33 AM



Item ID: D350-636-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Training Wearplates Installation, LH/RH

Start Date: 7/7/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG003

8/1/12

CL 11-7-11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/12

115

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/1/12

8/1/12

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Start Date: 7/7/2011 Start Qty: 1.00



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Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-047

Location:

PPP Rev: C

130

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/7/12

11/7/13

MF

11-07

Picklist Print

Thursday, July 07, 2011 9:22:31 AM

Page 1

Work Order ID: 71622

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 7/7/2011



Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC
Rev:B 11.04.14 ecn11-553 DD verf:EC
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD

IPP
IPP REV:C AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4154-041  Wearplate Assembly		Manufactured	No			110	Each	0.0000	1	1			
AN3C36A  BOLT		Purchased	No			110	Each	183.0000	4	4			

Location

Loc Qty

Loc Code

FG	14	
101261	4	
116590	10	
FP-B	31	
111925	31	
ST303	8	
116590	8	
ST353	130	
117125	30	
117872	50	
118191	50	

3698125
5/ 11/8/2

4

Picklist Print

Thursday, July 07, 2011 9:22:31 AM

Page 2

Work Order ID: 71622



Parent Item: D350-636-047



Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 7/7/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

186.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST353

178

116874

11

117010

2

117763

25

117885

60

118159

80

ST354

8

117343

8

AN3C42A

Purchased

No

110

Each

60.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST354

60

106176

20

117763

20

118131

20

NAS1149C0363R

Purchased

No

110

Each

4,368.000

10

10



Washer

Location

Loc Qty

Loc Code

ST297

4368

114742

4368

Thursday, July 07, 2011 9:22:31 AM

Shop Packet Print

Page 2

Picklist Print

Thursday, July 07, 2011 9:22:31 AM

Page 3

Work Order ID: 71622

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 7/7/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,106.000

5

5



Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1034

112314

69

118077

965

D3873-1

Manufactured

No

110

Each

115.0000

8

8



Bushing

Location

Loc Qty

Loc Code

ST084

51

68247

51

ST088

64

64760

1

70690

63

D4171-1

Manufactured

No

110

Each

20.0000

1

1



Bushing

Location

Loc Qty

Loc Code

ST135

20

69037

20

Thursday, July 07, 2011 9:22:31 AM

Shop Packet Print

Page 3

Picklist Print

Thursday, July 07, 2011 9:22:31 AM

Page 4

Work Order ID: 71622

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 7/7/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D4170-3

Manufactured No

Each

13.0000

4



Bushing



Location

Loc Qty

Loc Code

ENG

4

63398

4

ST

9

69842

9

AN3C34A

Purchased

No

110

Each

22.0000

1



BOLT



Location

Loc Qty

Loc Code

ST352

20

117514

20

ST353

2

116003

2

11/7/12

Thursday, July 07, 2011 9:22:31 AM

Shop Packet Print

Page 4

8.0 PARTS LIST

(D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS